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PART NO. 52-672

DELUXE PASSENGER ARMRESTS

FITMENT: HONDA GOLDWING GL1800 2001-NEWER

11/1/2016

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|---------------|----------------------|----------------------|------------------------|----------------------|--------------------------|
| TOOLS NEEDED: | 2MM ALLEN WRENCH | 5MM ALLEN WRENCH | 6MM ALLEN WRENCH | 8MM WRENCH | 10MM WRENCH |
| | RUBBING ALCOHOL | LINT FREE TOWEL | DRILL | 1/8" (3MM) DRILL BIT | 21/64" (8.3MM) DRILL BIT |
| | PHILLIPS SCREWDRIVER | THREAD LOCK COMPOUND | PENCIL/FINE TIP MARKER | | |

PLEASE READ THROUGH AND UNDERSTAND THESE INSTRUCTIONS BEFORE BEGINNING. USE REMOVABLE THREAD LOCK COMPOUND ON ALL FASTENERS.

ESTIMATED INSTALLATION TIME: 80 TO 120 MIN.

INSTALLATION:

1. USING A 5MM ALLEN WRENCH REMOVE THE TWO SCREWS IN THE UPPER RIGHT HAND CORNER AT THE FRONT OF THE INSIDE OF THE TRUNK.
2. USING A 10MM WRENCH REMOVE THE TWO BOLTS HOLDING THE RADIO ANTENNA TO THE SIDE OF THE TRUNK. POSITION THE ANTENNA SO THAT THE TIP CAN REST ON THE GROUND AND SO THE BASE CAN REST ON THE SIDE OF YOUR BIKE. PLACE A CLOTH BETWEEN THE BASE AND YOUR BIKE TO PREVENT SCRATCHING OR HAVE ANOTHER PERSON HOLD THE ANTENNA.
3. USING AN 8MM WRENCH REMOVE THE HEX HEAD BOLT AT THE BOTTOM OF THE INSIDE OF THE FRONT OF THE TRUNK IN THE RIGHT HAND CORNER HOLDING THE RADIO ANTENNA BRACKET. THE BRACKET WILL NO LONGER BE NEEDED. REPLACE THE BRACKET WITH ONE OF THE GROUND STRAPS (I) INCLUDED IN THE KIT.
4. USING TWO OF THE SUPPLIED M6 X 18MM CAP SCREWS (A) INSTALL THE RIGHT INSIDE TRUNK BRACKET (B) WHERE YOU REMOVED THE TWO SCREWS IN STEP 1. DO NOT FULLY TIGHTEN AT THIS TIME. **SEE FIG. 1.**
5. CLEAN THE BACK OF THE RIGHT ARMREST MOUNT (C) WITH RUBBING ALCOHOL AND A CLEAN LINT FREE RAG AND LET DRY. ATTACH THE RIGHT RUBBER GASKET (D) TO THE BACK OF MOUNT (C).
6. SLIDE TWO OF THE M6 X 26MM SHOULDER BOLT (E) THROUGH THE INSIDE TRUNK BRACKET (B) AND THE TWO HOLES IN THE TRUNK. ATTACH THE OTHER END OF THE GROUND STRAP TO THE BOTTOM BOLT. POSITION THE RIGHT ARMREST UP TO THE SIDE OF THE TRUNK, SLIDING THE CORD FROM THE ANTENNA INTO THE CUTOUT IN THE ARMREST. SLIDE ONE OF THE RUBBER INSERTS (F) INTO THE CUTOUT IN THE ARMREST MOUNT (C).
7. SLIDE THE ARMREST ON THE SHOULDER SCREWS (E) AND THEN USING A 5MM ALLEN WRENCH SCREW THEM INTO THE RADIO ANTENNA MOUNT REMOVED IN STEP 2. TIGHTEN THE SCREWS INSTALLED IN STEP 4.
8. USING A 5MM ALLEN WRENCH REMOVE THE TWO SCREWS IN THE UPPER LEFT HAND CORNER AT THE FRONT OF THE INSIDE OF THE TRUNK.
9. IF YOU HAVE A CB ANTENNA INSTALLED REPEAT STEPS 2 AND 3 FOR THE LEFT SIDE AND SKIP STEP 11.
10. USING TWO OF THE M6 SOCKET HEAD CAP SCREWS (A) INSTALL THE LEFT INSIDE TRUNK BRACKET WHERE YOU REMOVED THE SCREWS IN STEP 8 AND TIGHTEN DOWN.
11. MARK THE CENTER OF THE HOLES OF THE BRACKET ON THE INSIDE OF THE TRUNK. USING AN 1/8" DRILL BIT DRILL THE HOLE ON YOUR MARKS. MAKE SURE AS TO MAKE THE HOLES AS CLOSE TO THE CENTER AS POSSIBLE. IF THE HOLES ARE TOO FAR OFF IT MAY CAUSE EXCESSIVE STRESS ON THE SIDE OF THE TRUNK. THEN USING THE 21/64" DRILL BIT DRILL OUT THE 1/8" HOLE TRYING TO KEEP AS CENTERED AS MUCH AS POSSIBLE.
12. REPEAT STEP 5 FOR THE LEFT SIDE.

NOTE: IF YOU DO NOT HAVE A CB ANTENNA, BIG BIKE PARTS PART NUMBER 52-679 DELUXE ARMREST MOUNT WILL BE REQUIRED.

13. REPEAT STEP 6 FOR THE LEFT SIDE.
14. SLIDE THE ARMREST ON THE SHOULDER SCREWS (E) AND THEN USING A 5MM ALLEN WRENCH SCREW THEM INTO THE CB ANTENNA MOUNT REMOVED OR INTO BBP# 52-679 (PURCHASED SEPARATELY).
15. THEN INSTALL THE ARMREST PADS (G) TO THE ARMRESTS BY USING THE PHILLIPS HEAD SCREWS (H) AND WASHERS. THE FLAT SIDE OF THE ARMREST SHOULD BE FACING THE OUTSIDE OF THE BIKE.
16. STARTING ON THE RIGHT SIDE USING A 6MM ALLEN WRENCH TIGHTEN THE CAP SCREW (J) ON THE TOP OF THE RIGHT ARMREST MOUNT (C). THIS WILL SET THE SWING TENSION FOR THE RIGHT ARMREST. **SEE FIG. 2.**
17. **WITHOUT ROTATING THE ARMREST** USE A 2MM ALLEN WRENCH AND TIGHTEN TWO SET SCREWS (K & L) SHOWN IN FIG. 2. AFTER THEY ARE TIGHTENED ROTATE THE ARMREST TO MAKE SURE IT MOVES AS DESIRED.
18. INSTALL CHROME CAP (M) INTO THE HEX ON THE TOP OF CAP SCREW (J).
19. REPEAT STEPS 16 AND 17 ON THE LEFT ARMREST.

RIGHT SIDE SHOWN

