BIG BIKE PARTS

INSTALLATION INSTRUCTIONS

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PART NO. 52-973/52-973BK

FOLDING FLAG POLE

FITMENT: HONDA GOLD WING TOUR 2021-NEWER

TOOLS NEEDED:	RUBBING ALCOHOL	CLEAN LINT FREE RAG	DRILL	1/4" DRILL BIT	4MM ALLEN WRENCH
	REMOVABLE THREAD LOCK	MASKING TAPE	PENCIL	5MM ALLEN WRENCH	

PLEASE READ THROUGH AND UNDERSTAND THESE INSTRUCTIONS BEFORE BEGINNING. USE REMOVABLE THREAD LOCK WHEN INSTALLING ALL SCREWS. ESTIMATED INSTALLATION TIME: 20 TO 40 MIN.

INSTALLATION:

- **1.** OPEN THE TRUNK LID.
- 2. STARTING ON THE RIGHT SIDE OF THE BIKE, REMOVE THE FIVE (5) SCREWS SHOWN IN FIG. 1.
- 3. REMOVE THE THREE (3) PUSH PINS SHOWN IN FIG. 1 BY PRESSING THE CENTER IN AND PULLING THE PUSH PIN OUT.
- 4. REMOVE THE PUSH PIN SHOWN IN FIG. 2 BY PRESSING THE CENTER IN AND PULLING THE PUSH PIN OUT.
- 5. REMOVE THE TRUNK SIDE PANEL BY SLIDING IT STRAIGHT BACK TOWARDS THE REAR OF THE BIKE AND OUT. SET ON A CLEAN SURFACE OR TOWEL.
- 6. PLACE A PIECE OF MASKING TAPE ON THE TRUNK SIDE PANEL AS SHOWN IN FIG. 3.
- 7. MARK THE LOCATION OF THE TWO HOLES ACCORDING TO FIG. 3. BE SURE HOLE LOCATIONS MARKED ARE ACCURATELY PLACED BEFORE DRILLING.
- 8. USING A ¼" DRILL BIT, DRILL TWO ¼" HOLES ON THE MARKS FROM STEP 7 (FIG. 3) THROUGH THE TRUNK SIDE PANEL(BBP RECOMMENDS USING A BRAD POINT DRILL BIT WHEN DRILLING PLASTIC TO AVOID DAMAGING OR BREAKING THE PLASTIC PANELS.)
- 9. REMOVE THE MASKING TAPE AND ANY BURS FROM DRILLING.
- 10. REMOVE THE FLAG POLE COMPONENTS FROM THE PACKAGING.
- 11. USE RUBBING ALCOHOL AND A CLEAN LINT FREE RAG TO CLEAN THE OUTSIDE SURFACE OF THE TRUNK WHERE THE FLAG POLE MOUNT WILL BE INSTALLED.
- 12. FROM THE INSIDE OF THE TRUNK SIDE PANEL, PLACE THE FLAT BRACKET IN POSITION USING THE TWO SUPPLIED M6 SCREWS (FIG. 4).
- **13.** CAREFULLY APPLY A SMALL DROP OF REMOVABLE THREAD LOCK TO EACH THREADED HOLE ON THE FLAG POLE MOUNT. *BE SURE THREAD LOCK DOES NOT COME IN CONTACT WITH THE PLASTIC PANELS OR DAMAGE MAY OCCUR.*
- 14. REMOVE THE BACKER FROM THE DOUBLE SIDED TAPE ON THE FLAG POLE MOUNT (FIG. 5). (BE SURE NOT TO TOUCH THE ADHESIVE ON THE DOUBLE SIDED TAPE BEFORE INSTALLING THE FLAG POLE MOUNT IN PLACE)
- 15. CAREFULLY START THE TWO SCREWS FROM STEP 9 IN THE FLAG POLE MOUNT (FIG. 5) TO POSITION THE MOUNT WITH THE COUNTERSINK ON THE BOTTOM SIDE. (DO NOT LET DOUBLE SIDED TAPE TOUCH THE TRUNK YET)
- 16. WITH BOTH SCREWS STARTED IN THE FLAG POLE MOUNT, PRESS THE MOUNT FIRMLY IN PLACE AGAINST THE TRUNK.
- 17. TIGHTEN THE TWO SCREWS TO SECURE. (DO NOT OVER TIGHTEN SCREWS OR THE PLASTIC PANELS MAY CRACK OR BREAK.)
- 18. INSTALL THE FLAG AND FOLDING FLAG POLE ON THE FLAG POLE MOUNT (FIG. 6). (DO NOT OVER TORQUE BOLT OR APPLY EXCESS FORCE TO THE FLAG POLE PIVOT BOLT) USE REMOVABLE THREAD LOCK WHEN INSTALLING THE FLAG POLE CAP AS WELL AS THE M8-1.25X20MM SCREW. (ENSURE ALL REMAINING HARDWARE IS SECURE. IF ANY HARDWARE BECOMES LOSE, ADDITIONAL THREAD LOCKER MAY BE APPLIED.) NOTE: BE SURE FLAG POLE FOLDS FORWARD PARALLEL TO THE TRUNK WHEN TIGHTENING.
- 19. REPEAT STEPS 1 THROUGH 5 IN REVERSE ORDER TO ASSEMBLE THE TRUNK.
- 20. REPEAT STEPS ON LEFT SIDE IF INSTALLING 2 FLAG POLES.



