

Accessory

LOWER AIR DEFLECTOR P/N 08R73-MKC-A01

GL1800/D/DA

GL1800B/BD

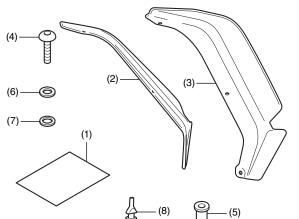
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January 2018

Honda Dealer: Please give a copy of these instructions to your customer.

#### PARTS LIST



No.	Description	Qty
(1)	Installation instructions URL	1
(2)	Right air deflector B	1
(3)	Left air deflector B	1
(4)	5 mm screw	6
(5)	Well nut	6
(6)	Washer (White)	6
(7)	Washer (Black)	6
(8)	Cushion	6

## TOOLS AND SUPPLIES REQUIRED

Hex wrench (5 mm) Electric drill Drill bit (3 and 9.5 mm) Torque wrench

### **TORQUE CHART**

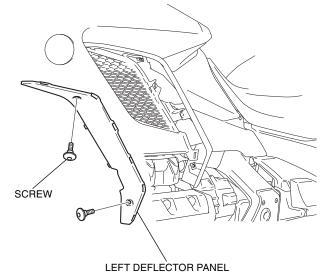
Tighten all screws, bolts, and nuts to their specified torque values. Refer to the Service Manual for the torque values of the removed parts.

Item	N∙m	kgf∙m	lbf·ft
5 mm screw	0.4	0.04	0.3

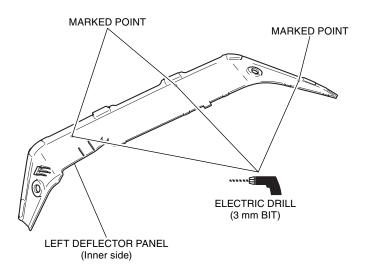
# INSTALLATION

- To prevent burns, allow the engine, exhaust system, radiator, etc., to cool before installing the accessory.
- 1. Remove the left deflector panel as shown.

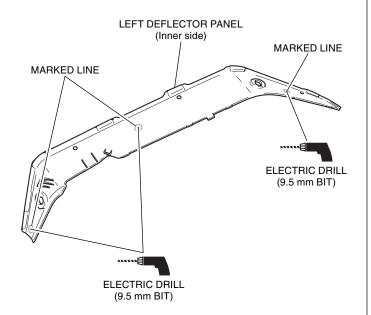
#### <Left side>



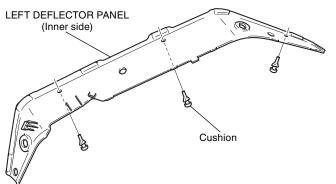
- 2. Drill at the marked points of left deflector panel as shown.
  - Remove any burrs from the edge of the hole.



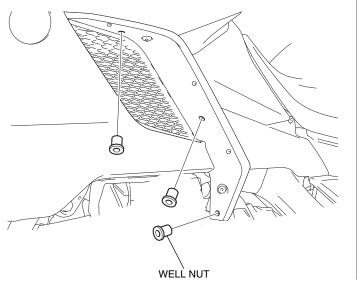
- 3. Drill at the marked lines of the left deflector panel as shown.
  - Drill holes at the center of the marked lines.
  - Remove any burrs from the edge of the hole.



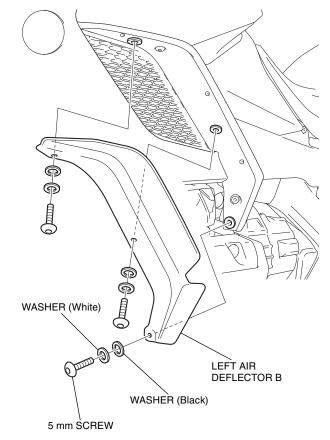
4. Install the cushions as shown.



- 5. Install the left deflector panel in the reverse order of removal.
- 6. Install the well nuts as shown.



7. Install the left air deflector B as shown.



8. Install the right air deflector B in the same manner as the left side.